


DZ059

	REVISION	THIS DRAWING IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COWED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT THE PERMISSION OF DART AERO.	RIVET CODE SHALL BE PER NAS 623		PART NO.	ITEM	DESCRIPTION	MATERIAL	SPEC./VENDOR
	DRAWN		BASIC CODE	DIA. DASH NO. W=HEAD HEAR SIDE F=HEAD FAR SIDE	CONTRACT NO.	 DART AERO ACCESSORIES INC. VANCOUVER CANADA			
	APPROVED		D=DIAMPLE DIGIT=NO OF SHEETS C=COUNTERSINK	LENGTH DASH NO. W=SPOTWELD	DATE 9/01/21				
DESCRIPTION OF CHANGE	REQUIREMENTS — UNLESS OTHERWISE SPECIFIED		BASIC CODES		DRAWN	DESIGN	TITLE		
	GENERAL	LIMITS	BJ=MS20470AD BB=MS20426AD		STRESS	CHECKED	CODE	DWG NO.	REV.
	1. DIMENSIONS ARE IN INCHES 2. SURFACE ROUGHNESS 125 3. REMOVE SHARP EDGES .015 MAX. 4. THREADS PER INCH - S - 3242 5. HOLES PER AND 10387	1. TOLERANCES — .XX ± .030 XXX ± .010 2. ANGLES 3. PARALLELISM ± .0025 4. ECCENTRICITY .005 MAX 5. SYMMETRY ABOUT ALL M/C CENTRE LINES .005						DZ059	
					CLIENT		SCALE	SHT	OF
	REPORT ALL DISCREPANCIES — DO NOT SCALE								

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